## In the Claims:

Please amend the claims as follows.

- 1 10. (Cancelled)
- 11. (Previously presented) A laminate for a document comprising:

a polyester composite material formed from different polyester materials, one of the materials providing an outer surface comprising PCTA, and another of the materials providing an inner surface comprising PETG; wherein the PETG forms a bonding layer for bonding directly to a document core without adhesive, the core comprising polyester to enable formation of a polyester document structure without a discernable interface between the polyester laminate and the core.

- 12. (Original) The laminate of claim 11 wherein the PCTA forms a durable outer layer on the PETG.
  - 13 14. (Cancelled)
- 15. (Previously presented) The laminate of claim 11 wherein the PETG is operable to be bonded directly to a core using a roll to roll or platen press process.
- 16. (Previously presented) The laminate of claim 15 wherein the core includes a polyolefin or polyester printable substrate.
  - 17 29 (Cancelled)
  - 30. (Previously presented) A laminated document comprising:
- a laminate including a first polyester material comprising PCTA and a second polyester material comprising PETG;

a core layer bonded directly to the laminate using a bonding property of the PETG; wherein the core layer comprises polyester, such that when the laminate is bonded directly to the laminate, there is no discernable interface between the laminate and the core.

31. (Previously presented) The document of claim 30 wherein the core layer comprises a preprinted polyolefin substrate.

32-33 (Cancelled)